

CLAIMS

What is claimed is:

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1. An apparatus for analyzing a multi-component gas mixture, comprising:

(a) an array of four or more chemo/electro-active materials, each chemo/electro-active material 10 exhibiting a different electrical response characteristic, upon exposure at a selected temperature to the gas mixture, than each of the other chemo/electro-active materials;

wherein the chemo/electro-active materials 15 are selected from the group consisting of (i) at least one chemo/electro-active material that comprises  $M^1O_x$ , and (ii) at least three chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ ;

20 wherein  $M^1$  is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

25 wherein  $M^2$  is selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

wherein  $M^1$  and  $M^2$  are each different in  $M^1_aM^2_bO_x$ ;

30 wherein a, b and c are each independently about 0.0005 to about 1; and

wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active material; and

35 (b) means for determining the electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture.

2. An apparatus according to Claim 1 that comprises an array of five or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least four chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ .

3. An apparatus according to Claim 1 that comprises an array of six or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least five chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ .

15 4. An apparatus for analyzing a multi-component gas mixture, comprising:

(a) an array of four or more chemo/electro-active materials, each chemo/electro-active material exhibiting a different electrical response characteristic, upon exposure at a selected temperature to the gas mixture, than each of the other chemo/electro-active materials;

25 wherein the chemo/electro-active materials are selected from the group consisting of (i) at least two chemo/electro-active materials each of which comprises  $M^1O_x$ , and (ii) at least two chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ ;

30 wherein  $M^1$  is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

wherein  $M^2$  is selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

35 wherein  $M^1$  and  $M^2$  are each different in  $M^1_aM^2_bO_x$ ;

wherein a, b and c are each independently about 0.0005 to about 1; and

wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active material; and

5 (b) means for determining the electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture.

10 5. An apparatus according to Claim 4 that comprises an array of five or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least three chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ .

15 6. An apparatus according to Claim 4 that comprises an array of six or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least four chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ .

7. An apparatus for analyzing a multi-component gas mixture, comprising:

25 (a) an array of four or more chemo/electro-active materials, each chemo/electro-active material exhibiting a different electrical response characteristic, upon exposure at a selected temperature to the gas mixture, than each of the other chemo/electro-active materials;

30 wherein the chemo/electro-active materials are selected from the group consisting of (i) at least one chemo/electro-active material that comprises  $M^1O_x$ , (ii) at least two chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ ,  
35 and (iii) at least one chemo/electro-active material that comprises  $M^1_aM^2_bM^3_cO_x$ ;

wherein M<sup>1</sup> is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

5       wherein M<sup>2</sup> and M<sup>3</sup> are each independently selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

      wherein M<sup>1</sup> and M<sup>2</sup> are each different in M<sup>1</sup><sub>a</sub>M<sup>2</sup><sub>b</sub>O<sub>x</sub>, and M<sup>1</sup>, M<sup>2</sup> and M<sup>3</sup> are each different in M<sup>1</sup><sub>a</sub>M<sup>2</sup><sub>b</sub>M<sup>3</sup><sub>c</sub>O<sub>x</sub>;

10      wherein a, b and c are each independently about 0.0005 to about 1; and

      wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active material; and

(b) means for determining the electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture.

20      8. An apparatus according to Claim 7 that comprises an array of five or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least three chemo/electro-active materials each of which 25 comprises M<sup>1</sup><sub>a</sub>M<sup>2</sup><sub>b</sub>O<sub>x</sub>.

30      9. An apparatus according to Claim 7 that comprises an array of six or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least four chemo/electro-active materials each of which comprises M<sup>1</sup><sub>a</sub>M<sup>2</sup><sub>b</sub>O<sub>x</sub>.

35      10. An apparatus for analyzing a multi-component gas mixture, comprising:

(a) an array of four or more chemo/electro-active materials, each chemo/electro-active material exhibiting a different electrical response

characteristic, upon exposure at a selected temperature to the gas mixture, than each of the other chemo/electro-active materials;

wherein the chemo/electro-active materials  
5 are selected from the group consisting of (i) at least two chemo/electro-active material that comprises  $M^1O_x$ , (ii) at least one chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ , and (iii) at least one chemo/electro-active  
10 material that comprises  $M^1_aM^2_bM^3_cO_x$ ;

wherein  $M^1$  is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

15 wherein  $M^2$  and  $M^3$  are each independently selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

wherein  $M^1$  and  $M^2$  are each different in  $M^1_aM^2_bO_x$ , and  $M^1$ ,  $M^2$  and  $M^3$  are each different in  $M^1_aM^2_bM^3_cO_x$ ;

20 wherein a, b and c are each independently about 0.0005 to about 1; and

wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active  
25 material; and

(b) means for determining the electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture.

30 11. An apparatus according to Claim 10 that comprises an array of five or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least two chemo/electro-active materials each of which comprises  
35  $M^1_aM^2_bO_x$ .

12. An apparatus according to Claim 10 that comprises an array of six or more chemo/electro-active

materials wherein the chemo/electro-active materials are selected from the group consisting of at least three chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ .

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13. An apparatus for analyzing a multi-component gas mixture, comprising:

(a) an array of four or more chemo/electro-active materials, each chemo/electro-active material exhibiting a different electrical response characteristic, upon exposure at a selected temperature to the gas mixture, than each of the other chemo/electro-active materials;

wherein the chemo/electro-active materials are selected from the group consisting of (i) at least three chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ , and (ii) at least one chemo/electro-active material that comprises  $M^1_aM^2_bM^3_cO_x$ ;

20 wherein  $M^1$  is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

wherein  $M^2$  and  $M^3$  are each independently selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

25 wherein  $M^1$  and  $M^2$  are each different in  $M^1_aM^2_bO_x$ , and  $M^1$ ,  $M^2$  and  $M^3$  are each different in  $M^1_aM^2_bM^3_cO_x$ ;

30 wherein a, b and c are each independently about 0.0005 to about 1; and

wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active material; and

35 (b) means for determining the electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture.

14. An apparatus according to Claim 13 that comprises an array of five or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least four chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ .

15. An apparatus according to Claim 13 that comprises an array of six or more chemo/electro-active materials wherein the chemo/electro-active materials are selected from the group consisting of at least five chemo/electro-active materials each of which comprises  $M^1_aM^2_bO_x$ .

15 16. An apparatus for analyzing a multi-component gas mixture, comprising:

(a) an array of four or more chemo/electro-active materials, each chemo/electro-active material exhibiting a different electrical response characteristic, upon exposure at a selected temperature to the gas mixture, than each of the other chemo/electro-active materials;

wherein the chemo/electro-active materials are selected from the group consisting of (i) the chemo/electro-active materials that comprise  $M^1O_x$ , (ii) the chemo/electro-active materials that comprise  $M^1_aM^2_bO_x$ , and (iii) the chemo/electro-active materials that comprise  $M^1_aM^2_bM^3_cO_x$ ;

30 wherein  $M^1$  is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

wherein  $M^2$  and  $M^3$  are each independently selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

35 wherein  $M^1$  and  $M^2$  are each different in  $M^1_aM^2_bO_x$ , and  $M^1$ ,  $M^2$  and  $M^3$  are each different in  $M^1_aM^2_bM^3_cO_x$ ;

wherein a, b and c are each independently about 0.0005 to about 1; and

5 wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active material; and

(b) a heater to continually maintain the chemo/electro-active materials at a minimum temperature of about 500°C or above;

10 (c) means for determining an individual electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture; and

15 (d) means for obtaining, from no information about the gas mixture other than the individual electrical response of the chemo/electro-active materials, a determination related to the presence or concentration of a component in the gas mixture.

20 17. An apparatus according to Claim 1, 4, 7, 10, 13 and 16 wherein a chemo/electro-active material that comprises  $M^1_aM^2_bO_x$  is selected from the group consisting of

25 a chemo/electro-active material that comprises  $Al_aNi_bO_x$

a chemo/electro-active material that comprises  $Cr_aMn_bO_x$ ,

a chemo/electro-active material that comprises  $Cr_aY_bO_x$

30 a chemo/electro-active material that comprises  $Cu_aGa_bO_x$ ,

a chemo/electro-active material that comprises  $Cu_aLa_bO_x$

35 a chemo/electro-active material that comprises  $Fe_aLa_bO_x$

a chemo/electro-active material that  
comprises  $\text{Fe}_a\text{Ni}_b\text{O}_x$

a chemo/electro-active material that  
comprises  $\text{Fe}_a\text{Ti}_b\text{O}_x$

5        a chemo/electro-active material that  
comprises  $\text{Mn}_a\text{Ti}_b\text{O}_x$

a chemo/electro-active material that  
comprises  $\text{Nd}_a\text{Sr}_b\text{O}_x$ ,

10      a chemo/electro-active material that  
comprises  $\text{Nb}_a\text{Ti}_b\text{O}_x$

a chemo/electro-active material that  
comprises  $\text{Nb}_a\text{W}_b\text{O}_x$

a chemo/electro-active material that  
comprises  $\text{Ni}_a\text{Zn}_b\text{O}_x$

15      a chemo/electro-active material that  
comprises  $\text{Sb}_a\text{Sn}_b\text{O}_x$ .

a chemo/electro-active material that  
comprises  $\text{Ta}_a\text{Ti}_b\text{O}_x$ , and

20      a chemo/electro-active material that  
comprises  $\text{Ti}_a\text{Zn}_b\text{O}_x$ .

18. An apparatus according to Claim 1, 4, 7,  
10, 13 and 16 wherein a chemo/electro-active material  
that comprises  $\text{M}^1_a\text{M}^2_b\text{M}^3_c\text{O}_x$  is selected from the group  
25 consisting of

a chemo/electro-active material that  
comprises  $\text{Ga}_a\text{Ti}_b\text{Zn}_c\text{O}_x$

a chemo/electro-active material that  
comprises  $\text{Nb}_a\text{Ti}_b\text{Zn}_c\text{O}_x$

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19. An apparatus for analyzing a multi-  
component gas mixture, comprising:

(a) an array of three or more chemo/electro-  
active materials, each chemo/electro-active material  
35 exhibiting a different electrical response  
characteristic, upon exposure at a selected temperature  
to the gas mixture, than each of the other  
chemo/electro-active materials;

wherein the chemo/electro-active materials are selected from the group consisting of (i) the chemo/electro-active materials that comprise  $M^1O_x$ , (ii) the chemo/electro-active materials that comprise  $M^1_aM^2_bO_x$ , and (iii) the chemo/electro-active materials that comprise  $M^1_aM^2_bM^3_cO_x$ ;

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wherein  $M^1$  is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

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wherein  $M^2$  and  $M^3$  are each independently selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

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wherein  $M^1$  and  $M^2$  are each different in  $M^1_aM^2_bO_x$ , and  $M^1$ ,  $M^2$  and  $M^3$  are each different in  $M^1_aM^2_bM^3_cO_x$ ;

wherein a, b and c are each independently about 0.0005 to about 1; and

20

wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active material; and

25

(b) means for determining an individual electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture;

wherein at least three chemo/electro-active materials comprise a group of three materials selected from one of the following groups

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the group of chemo/electro-active materials comprising, respectively,  $Al_aNi_bO_x$ ,  $Cr_aTi_bO_x$ , and  $Fe_aLa_bO_x$ ;

35

the group of chemo/electro-active materials comprising, respectively,  $Cr_aTi_bO_x$ ,  $Fe_aLa_bO_x$ , and  $Fe_aNi_bO_x$ ;

the group of chemo/electro-active materials comprising, respectively,  $\text{Fe}_a\text{La}_b\text{O}_x$ ,  $\text{Fe}_a\text{Ni}_b\text{O}_x$ , and  $\text{Ni}_a\text{Zn}_b\text{O}_x$ ;

5 the group of chemo/electro-active materials comprising, respectively,  $\text{Fe}_a\text{Ni}_b\text{O}_x$ ,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ , and  $\text{Sb}_a\text{Sn}_b\text{O}_x$ ;

10 the group of chemo/electro-active materials comprising, respectively,  $\text{Al}_a\text{Ni}_b\text{O}_x$ ,  $\text{Cr}_a\text{Ti}_b\text{O}_x$ , and  $\text{Mn}_a\text{Ti}_b\text{O}_x$

the group of chemo/electro-active materials comprising, respectively,  $\text{Nb}_a\text{Ti}_b\text{O}_x$ ,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ , and  $\text{Sb}_a\text{Sn}_b\text{O}_x$

15 the group of chemo/electro-active materials comprising, respectively,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ ,  $\text{Sb}_a\text{Sn}_b\text{O}_x$ , and  $\text{Ta}_a\text{Ti}_b\text{O}_x$

20 the group of chemo/electro-active materials comprising, respectively,  $\text{Sb}_a\text{Sn}_b\text{O}_x$ ,  $\text{Ta}_a\text{Ti}_b\text{O}_x$ , and  $\text{Ti}_a\text{Zn}_b\text{O}_x$

25 the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Mn}_b\text{O}_x$ ,  $\text{Cr}_a\text{Ti}_b\text{O}_x$ , and  $\text{Cr}_a\text{Y}_b\text{O}_x$

30 the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Ti}_b\text{O}_x$ ,  $\text{Cr}_a\text{Y}_b\text{O}_x$ , and  $\text{Cu}_a\text{Ga}_b\text{O}_x$

the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Y}_b\text{O}_x$ ,  $\text{Cu}_a\text{Ga}_b\text{O}_x$ , and  $\text{Cu}_a\text{La}_b\text{O}_x$

35 the group of chemo/electro-active materials comprising, respectively,  $\text{Cu}_a\text{Ga}_b\text{O}_x$ ,  $\text{Cu}_a\text{La}_b\text{O}_x$ , and  $\text{Fe}_a\text{La}_b\text{O}_x$

the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Y}_b\text{O}_x$ ,  $\text{Cu}_a\text{Ga}_b\text{O}_x$ , , and  $\text{Cu}_a\text{La}_b\text{O}_x$

5 the group of chemo/electro-active materials comprising, respectively,  $\text{Cu}_a\text{Ga}_b\text{O}_x$ ,  $\text{Cu}_a\text{La}_b\text{O}_x$ , and  $\text{Fe}_a\text{Ti}_b\text{O}_x$

the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Mn}_b\text{O}_x$ ,  $\text{Mn}_a\text{Ti}_b\text{O}_x$ , and  $\text{Nd}_a\text{Sr}_b\text{O}_x$

10 the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Ti}_b\text{O}_x$ ,  $\text{Mn}_a\text{Ti}_b\text{O}_x$ , and  $\text{Nb}_a\text{Ti}_b\text{Zn}_c\text{O}_x$

15 the group of chemo/electro-active materials comprising, respectively,  $\text{Mn}_a\text{Ti}_b\text{O}_x$ ,  $\text{Nb}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ , and  $\text{Ta}_a\text{Ti}_b\text{O}_x$

20 the group of chemo/electro-active materials comprising, respectively,  $\text{Nb}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ ,  $\text{Ta}_a\text{Ti}_b\text{O}_x$ , and  $\text{Ti}_a\text{Zn}_b\text{O}_x$

the group of chemo/electro-active materials comprising, respectively,  $\text{Ga}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ ,  $\text{Nb}_a\text{Ti}_b\text{O}_x$ , and  $\text{Ni}_a\text{Zn}_b\text{O}_x$

25 the group of chemo/electro-active materials comprising, respectively,  $\text{Nb}_a\text{Ti}_b\text{O}_x$ ,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ , and  $\text{SnO}_2$

30 the group of chemo/electro-active materials comprising, respectively,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ ,  $\text{SnO}_2$ , and  $\text{Ta}_a\text{Ti}_b\text{O}_x$

the group of chemo/electro-active materials comprising, respectively,  $\text{SnO}_2$ ,  $\text{Ta}_a\text{Ti}_b\text{O}_x$ , and  $\text{Ti}_a\text{Zn}_b\text{O}_x$

35 the group of chemo/electro-active materials comprising, respectively,  $\text{Ta}_a\text{Ti}_b\text{O}_x$ ,  $\text{Ti}_a\text{Zn}_b\text{O}_x$  , and  $\text{ZnO}$

the group of chemo/electro-active materials comprising, respectively,  $\text{Al}_a\text{Ni}_b\text{O}_x$ ,  $\text{Cr}_a\text{Mn}_b\text{O}_x$ , and  $\text{CuO}$

5 the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Mn}_b\text{O}_x$ ,  $\text{CuO}$ , and  $\text{Nd}_a\text{Sr}_b\text{O}_x$

the group of chemo/electro-active materials comprising, respectively,  $\text{CuO}$ ,  $\text{Nd}_a\text{Sr}_b\text{O}_x$ , and  $\text{Pr}_6\text{O}_{11}$

10 the group of chemo/electro-active materials comprising, respectively,  $\text{Nd}_a\text{Sr}_b\text{O}_x$ ,  $\text{Pr}_6\text{O}_{11}$ , and  $\text{WO}_3$

15 the group of chemo/electro-active materials comprising, respectively,  $\text{Cu}_a\text{La}_b\text{O}_x$ ,  $\text{Fe}_a\text{Tib}\text{O}_x$ , and  $\text{Ga}_a\text{Tib}_c\text{Zn}_c\text{O}_x$ ;

the group of chemo/electro-active materials comprising, respectively,  $\text{Fe}_a\text{Tib}\text{O}_x$ ,  $\text{Ga}_a\text{Tib}_c\text{Zn}_c\text{O}_x$ , and  $\text{Nb}_a\text{W}_b\text{O}_x$ ;

20 wherein a, b, c and x are as set forth above.

20. An apparatus for analyzing a multi-component gas mixture, comprising:

25 (a) an array of four or more chemo/electro-active materials, each chemo/electro-active material exhibiting a different electrical response characteristic, upon exposure at a selected temperature to the gas mixture, than each of the other  
30 chemo/electro-active materials;

wherein the chemo/electro-active materials are selected from the group consisting of (i) the chemo/electro-active materials that comprise  $\text{M}^1\text{O}_x$ ,  
35 (ii) the chemo/electro-active materials that comprise  $\text{M}^1_a\text{M}^2_b\text{O}_x$ , and (iii) the chemo/electro-active materials that comprise  $\text{M}^1_a\text{M}^2_b\text{M}^3_c\text{O}_x$ ;

wherein  $M^1$  is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

5       wherein  $M^2$  and  $M^3$  are each independently selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

      wherein  $M^1$  and  $M^2$  are each different in  $M^{1a}M^{2b}O_x$ , and  $M^1$ ,  $M^2$  and  $M^3$  are each different in  $M^{1a}M^{2b}M^{3c}O_x$ ;

10      wherein a, b and c are each independently about 0.0005 to about 1; and

      wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active material; and

(b) means for determining an individual electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture; wherein at least four chemo/electro-active materials comprise a group of four materials selected from one of the following groups

25      the group of chemo/electro-active materials comprising, respectively,  $Ga_aTi_bZn_cO_x$ ,  $Nb_aTi_bO_x$ ,  $Ni_aZn_bO_x$ , and  $SnO_2$

the group of chemo/electro-active materials comprising, respectively,  $Nb_aTi_bO_x$ ,  $Ni_aZn_bO_x$ ,  $Sb_aSn_bO_x$ , and  $ZnO$

30      the group of chemo/electro-active materials comprising, respectively,  $Ni_aZn_bO_x$ ,  $Sb_aSn_bO_x$ ,  $Ta_aTi_bO_x$ , and  $ZnO$ ; and

35      the group of chemo/electro-active materials comprising, respectively,  $Sb_aSn_bO_x$ ,  $Ta_aTi_bO_x$ ,  $Ti_aZn_bO_x$ , and  $ZnO$ ;

wherein a, b, c and x are as set forth above.

21. An apparatus for analyzing a multi-component gas mixture, comprising:

5 (a) an array of six or more chemo/electro-active materials, each chemo/electro-active material exhibiting a different electrical response characteristic, upon exposure at a selected temperature to the gas mixture, than each of the other  
10 chemo/electro-active materials;

wherein the chemo/electro-active materials are selected from the group consisting of (i) the chemo/electro-active materials that comprise  $M^1O_x$ ,  
15 (ii) the chemo/electro-active materials that comprise  $M^1_aM^2_bO_x$ , and (iii) the chemo/electro-active materials that comprise  $M^1_aM^2_bM^3_cO_x$ ;

wherein  $M^1$  is selected from the group consisting of Al, Ce, Cr, Cu, Fe, Ga, Mn, Nb, Nd, Ni, Pr, Sb, Sn, Ta, Ti, W and Zn;

20 wherein  $M^2$  and  $M^3$  are each independently selected from the group consisting of Ga, La, Mn, Ni, Sn, Sr, Ti, W, Y, Zn;

wherein  $M^1$  and  $M^2$  are each different in  
25  $M^1_aM^2_bO_x$ , and  $M^1$ ,  $M^2$  and  $M^3$  are each different in  $M^1_aM^2_bM^3_cO_x$ ;

wherein a, b and c are each independently about 0.0005 to about 1; and

30 wherein x is a number sufficient so that the oxygen present balances the charges of the other elements in the chemo/electro-active material; and

(b) means for determining an individual electrical response of each chemo/electro-active material upon exposure of the array to the gas mixture;

35 wherein at least six chemo/electro-active materials comprise a group of four materials selected from one of the following groups

the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Mn}_b\text{O}_x$ ,  $\text{Mn}_a\text{Ti}_b\text{O}_x$ ,  $\text{Nd}_a\text{Sr}_b\text{O}_x$ ,  $\text{Nb}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ ,  $\text{Pr}_6\text{O}_{11}$ , and  $\text{Ti}_a\text{Zn}_b\text{O}_x$

5 the group of chemo/electro-active materials comprising, respectively,  $\text{Al}_a\text{Ni}_b\text{O}_x$ ,  $\text{Cr}_a\text{Ti}_b\text{O}_x$ ,  $\text{Fe}_a\text{La}_b\text{O}_x$ ,  $\text{Fe}_a\text{Ni}_b\text{O}_x$ ,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ , and  $\text{Sb}_a\text{Sn}_b\text{O}_x$

10 the group of chemo/electro-active materials comprising, respectively,  $\text{Al}_a\text{Ni}_b\text{O}_x$ ,  $\text{Cr}_a\text{Ti}_b\text{O}_x$ ,  $\text{Mn}_a\text{Ti}_b\text{O}_x$ ,  $\text{Nb}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ ,  $\text{Ta}_a\text{Ti}_b\text{O}_x$ , and  $\text{Ti}_a\text{Zn}_b\text{O}_x$

15 the group of chemo/electro-active materials comprising, respectively,  $\text{Ga}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ ,  $\text{Nb}_a\text{Ti}_b\text{O}_x$ ,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ ,  $\text{Sb}_a\text{Sn}_b\text{O}_x$ ,  $\text{Ta}_a\text{Ti}_b\text{O}_x$ , and  $\text{Ti}_a\text{Zn}_b\text{O}_x$

20 the group of chemo/electro-active materials comprising, respectively,  $\text{Ga}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ ,  $\text{Nb}_a\text{Ti}_b\text{O}_x$ ,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ ,  $\text{SnO}_2$ ,  $\text{Ta}_a\text{Ti}_b\text{O}_x$ , and  $\text{Ti}_a\text{Zn}_b\text{O}_x$

25 the group of chemo/electro-active materials comprising, respectively,  $\text{Nb}_a\text{Ti}_b\text{O}_x$ ,  $\text{Ni}_a\text{Zn}_b\text{O}_x$ ,  $\text{Sb}_a\text{Sn}_b\text{O}_x$ ,  $\text{Ta}_a\text{Ti}_b\text{O}_x$ ,  $\text{Ti}_a\text{Zn}_b\text{O}_x$ , and  $\text{ZnO}$

30 the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Mn}_b\text{O}_x$ ,  $\text{Cr}_a\text{Ti}_b\text{O}_x$ ,  $\text{Cr}_a\text{Y}_b\text{O}_x$ ,  $\text{Cu}_a\text{Ga}_b\text{O}_x$ ,  $\text{Cu}_a\text{La}_b\text{O}_x$ , and  $\text{Fe}_a\text{La}_b\text{O}_x$

35 the group of chemo/electro-active materials comprising, respectively,  $\text{Al}_a\text{Ni}_b\text{O}_x$ ,  $\text{Cr}_a\text{Mn}_b\text{O}_x$ ,  $\text{CuO}$ ,  $\text{Nd}_a\text{Sr}_b\text{O}_x$ ,  $\text{Pr}_6\text{O}_{11}$ , and  $\text{WO}_3$

the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Y}_b\text{O}_x$ ,  $\text{Cu}_a\text{Ga}_b\text{O}_x$ ,  $\text{Cu}_a\text{La}_b\text{O}_x$ ,  $\text{Fe}_a\text{Ti}_b\text{O}_x$ ,  $\text{Ga}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ , and  $\text{Nb}_a\text{W}_b\text{O}_x$ ; and

the group of chemo/electro-active materials comprising, respectively,  $\text{Cr}_a\text{Mn}_b\text{O}_x$ ,  $\text{Mn}_a\text{Ti}_b\text{O}_x$ ,  $\text{Nd}_a\text{Sr}_b\text{O}_x$ ,  $\text{Nb}_a\text{Ti}_b\text{Zn}_c\text{O}_x$ ,  $\text{Pr}_6\text{O}_{11}$ , and  $\text{Ti}_a\text{Zn}_b\text{O}_x$ ;

5 wherein a, b, c and x are as set forth above.

22. An apparatus according to Claim 1, 4, 7, 10, 13, 16, 19, 20 and 21 wherein a chemo/electro-active material further comprises a frit additive.

10

23. An apparatus according to Claim 1 that determines the presence or concentration of a nitrogen oxide in the multi-component gas mixture.

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24. An apparatus according to Claim 1 that determines the presence or concentration of a hydrocarbon in the multi-component gas mixture.

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25. An apparatus according to Claim 1 that determines the presence or concentration of a nitrogen oxide and a hydrocarbon in the multi-component gas mixture.

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26. An apparatus according to Claim 1 wherein the component gases in the gas mixture are not separated.

30

27. An apparatus according to Claim 1 wherein the electrical responses of the chemo/electro-active materials are determined upon exposure to only the multi-component gas mixture.

35

28. An apparatus according to Claim 1 further comprising means for calculating the concentration within the gas mixture of at least one individual gas component.

29. An apparatus according to Claim 1 wherein  
the multi-component gas mixture is emitted by a  
process, or is a product of a chemical reaction that is  
transmitted to a device, and wherein the apparatus  
5 further comprises means for utilizing the electrical  
responses for controlling the process or operation of  
the device.

30. A vehicle for transportation comprising an  
10 apparatus according to Claim 1.

31. Equipment for construction, maintenance or  
industrial operations comprising an apparatus according  
to Claim 1.

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32. An apparatus according to Claim 1 further  
comprising heating means for separately heating each  
chemo/electro-active material.

20

33. An apparatus according to Claim 1 wherein  
each chemo/electro-active material is heated to the  
same temperature.

25

34. An apparatus according to Claim 1 wherein  
one or more chemo/electro-active materials is heated to  
a different temperature than the other chemo/electro-  
active materials.

30

35. An apparatus according to Claim 1 wherein  
the chemo/electro-active materials are on a substrate  
made from a material selected from the group consisting  
of silicon, silicon carbide, silicon nitride, and  
alumina with a resistive dopant.

35

36. An apparatus according to Claim 1 wherein  
the gas mixture comprises an organo-phosphorus gas.

37. An apparatus according to Claim 1 which  
may be held in the human hand.

38. An apparatus according to Claim 1 which is  
5 located in the ventilation system of a building or car.